

# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

### Product Information

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

**Zytel® 73G30HSL NC010 is a 30% glass fibre reinforced, heat stabilised polyamide 6 for injection molding.**

General information	Value	Unit	Test Standard
Resin Identification	PA6-GF30	-	ISO 1043
Part Marking Code	PA6-GF30	-	ISO 11469
Rheological properties	dry / cond	Unit	Test Standard
Molding shrinkage, parallel	0.2 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6 / -	%	ISO 294-4, 2577
Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	1.38E6 / 870228	psi	ISO 527-1/-2
Stress at break	27600 / 17400	psi	ISO 527-1/-2
Strain at break	3.5 / 6	%	ISO 527-1/-2
Flexural Modulus	1.23E6 / 798000 <sup>[PV]</sup>	psi	ISO 178
Flexural Strength	40600 / 26100 <sup>[PV]</sup>	psi	ISO 178
Tensile creep modulus			ISO 899-1
1h	* / 798000	psi	
1000h	* / 653000	psi	
Charpy impact strength			ISO 179/1eU
73°F	47.6 / 47.6	ftlb/in <sup>2</sup>	
-22°F	38.1 / 38.1	ftlb/in <sup>2</sup>	
Charpy notched impact strength			ISO 179/1eA
73°F	7.61 / 10.9	ftlb/in <sup>2</sup>	
-22°F	4.76 / 9.99	ftlb/in <sup>2</sup>	
Puncture energy, 73°F	3.5 / 6.5	J	ISO 6603-2
Izod notched impact strength			ISO 180/1A
73°F	7.14 / 9.51	ftlb/in <sup>2</sup>	
-22°F	4.76 / 5.23	ftlb/in <sup>2</sup>	
Izod impact strength, 73°F	38.1 / -	ftlb/in <sup>2</sup>	ISO 180/1U
Ball indentation hardness, H 961/30	33400 / 21800	psi	ISO 2039-1
Hardness, Rockwell, R-scale	121 / -	-	ISO 2039-2
PV: Preliminary Value			
Thermal properties	dry / cond	Unit	Test Standard
Melting temperature, 18°F/min	430 / *	°F	ISO 11357-1/-3
Glass transition temperature, 18°F/min	140 / -	°F	ISO 11357-1/-2
Temp. of deflection under load			ISO 75-1/-2
260 psi	410 / *	°F	
65 psi	428 / *	°F	
Vicat softening temperature, 90°F/h, 11 lbf	419 / *	°F	ISO 306
Coeff. of linear therm. expansion, parallel	1.44E-5 / *	in/in/°F	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	4.17E-5 / *	in/in/°F	ISO 11359-1/-2
Thermal conductivity of melt	0.26	W/(m K)	-

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Page: 1 of 26

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## NYLON RESIN

Spec. heat capacity of melt	2280	J/(kg K)	-
Eff. thermal diffusivity	9.1E-8	m <sup>2</sup> /s	-
RTI, electrical			UL 746B
30mil	149 / *	°F	
60mil	149 / *	°F	
120mil	149	°F	
RTI, impact			UL 746B
30mil	149	°F	
60mil	149 / *	°F	
120mil	149	°F	
RTI, strength			UL 746B
30mil	149	°F	
60mil	149 / *	°F	
120mil	149	°F	
<b>Flammability</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Burning Behav. at 60mil nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0591 / *	in	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0295 / *	in	IEC 60695-11-10
UL recognition	yes / *	-	UL 94
Oxygen index	21 / *	%	ISO 4589-1/-2 DS
FMVSS Class	B	-	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	1.97	in/min	ISO 3795 (FMVSS 302)
DS: Derived from similar grade			
<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Humidity absorption, 80mil	1.9 / *	%	Sim. to ISO 62
Water absorption, 80mil	6.3 / *	%	Sim. to ISO 62
Density	1.36 / -	g/cm <sup>3</sup>	ISO 1183
Density of melt	74.9	lb/ft <sup>3</sup>	-
<b>VDA Properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Emission of organic compounds	8.5	µgC/g	VDA 277
Odor test	3.5	class	VDA 270
Fogging, F-value (refraction)	95 / *	%	ISO 6452
Fogging, G-value (condensate)	0.1 / *	mg	ISO 6452
<b>Injection</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Drying Recommended	yes	-	-
Drying Temperature	176	°F	-
Drying Time, Dehumidified Dryer	2 - 4	h	-
Processing Moisture Content	≤0.2	%	-
Melt Temperature Optimum	518	°F	-
Min. melt temperature	500	°F	-
Max. melt temperature	536	°F	-
Max. screw tangential speed	0.2 / *	m/s	-
Mold Temperature Optimum	212	°F	-
Min. mold temperature	158	°F	-
Max. mold temperature	248	°F	-
Hold pressure range	7250 - 14500	psi	-
Hold pressure time	0.0762	s/mil	-
<b>Characteristics</b>			
Processing	• Injection Molding		
Delivery form	• Pellets		
Additives	• Lubricants	• Release agent	
Special characteristics	• Heat stabilized or stable to heat		

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Page: 2 of 26

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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Regional Availability

- North America
- Europe

- Asia Pacific
- South and Central America

- Near East/Africa
- Global



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Page: 3 of 26

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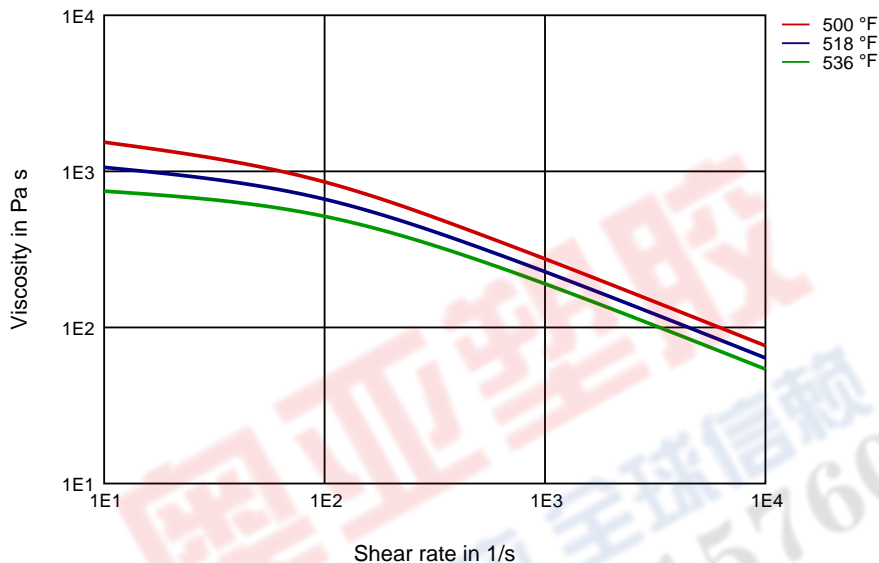
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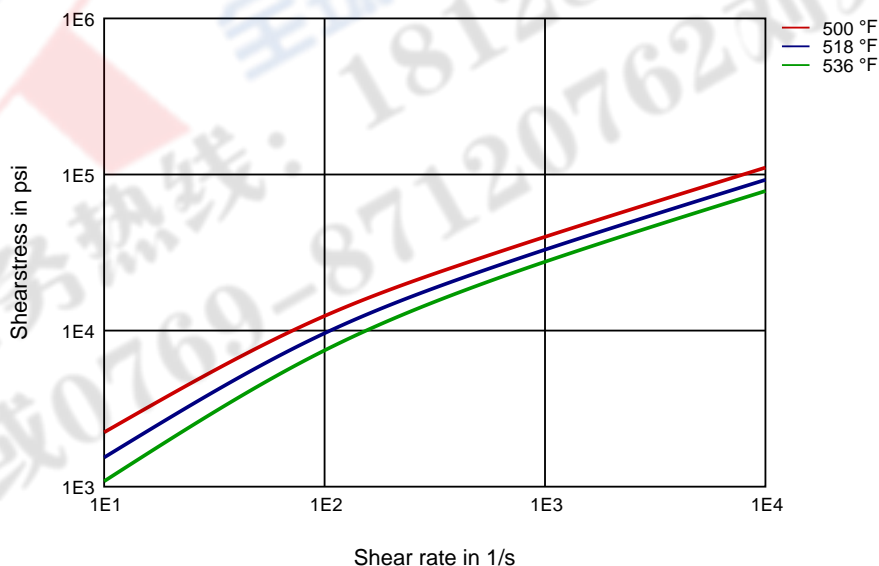
## NYLON RESIN

### Diagrams

#### Viscosity-shear rate



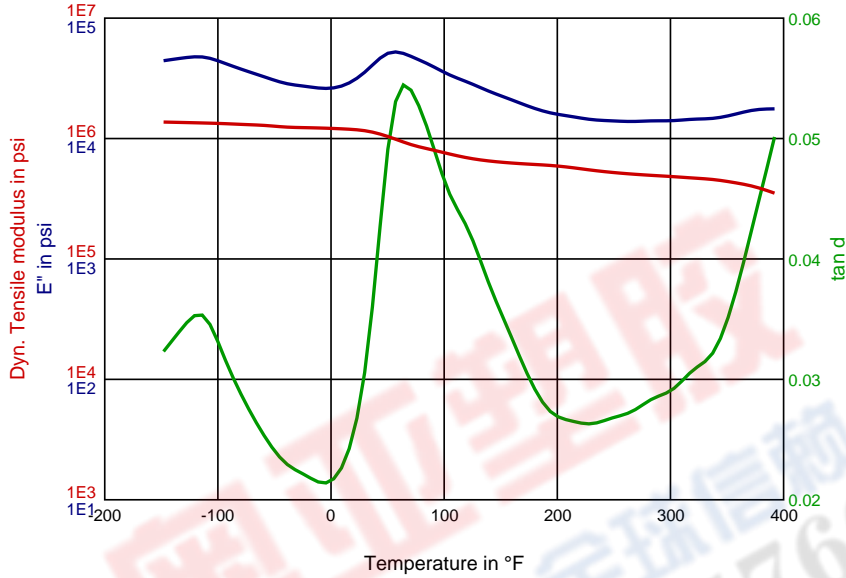
#### Shearstress-shear rate



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Dynamic Tensile modulus-temperature (cond.)



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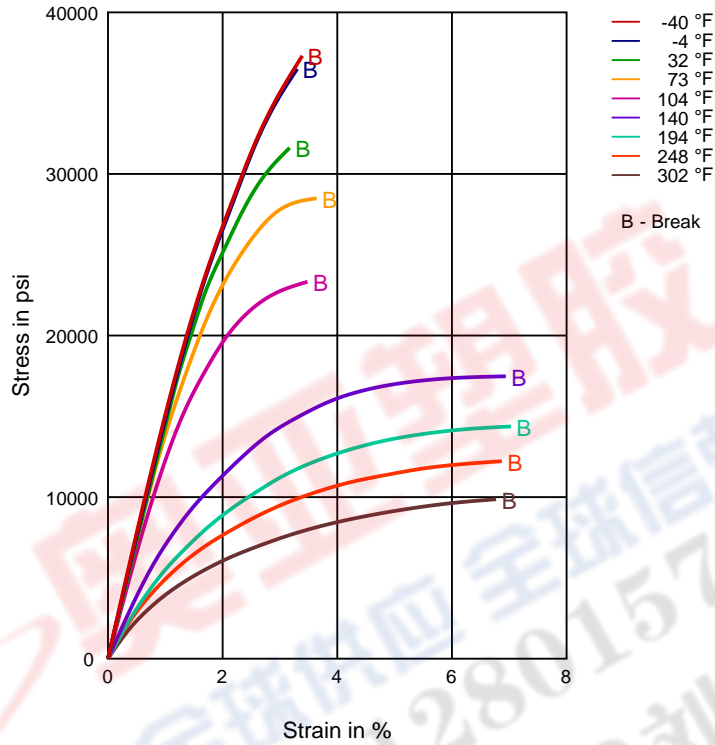
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (dry)



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Page: 6 of 26

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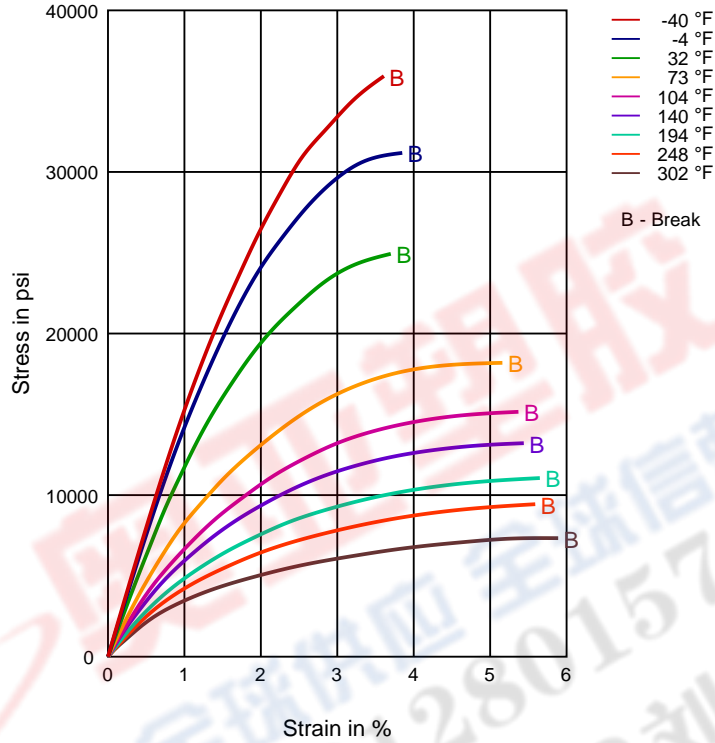


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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (cond.)



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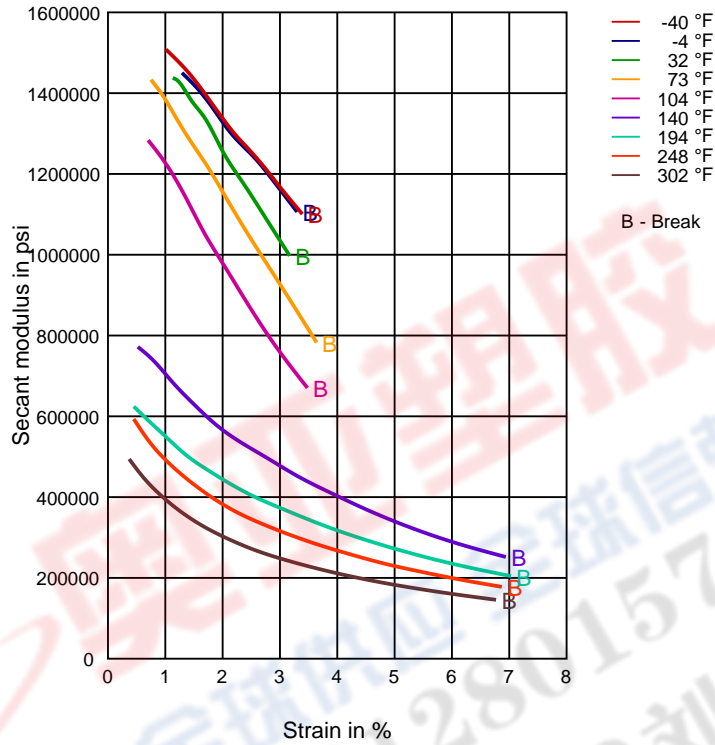
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Secant modulus-strain (dry)



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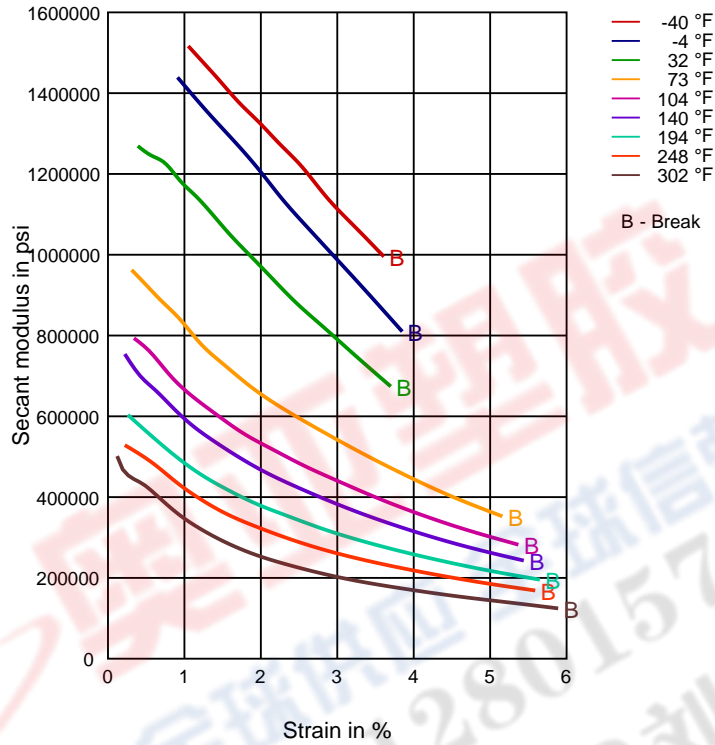




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## NYLON RESIN

Secant modulus-strain (cond.)



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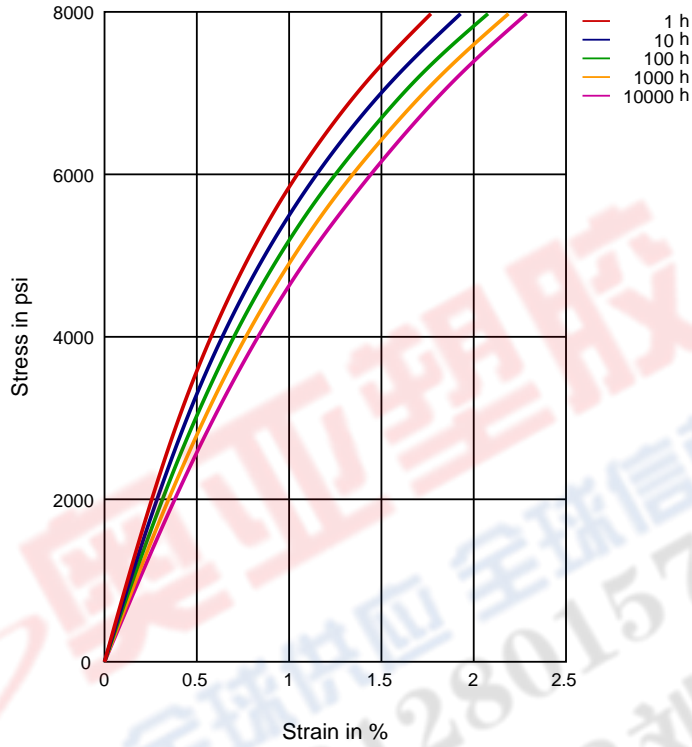
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (isochronous) 73°F(cond.)(measured on Zytel® 73G30L NC010)



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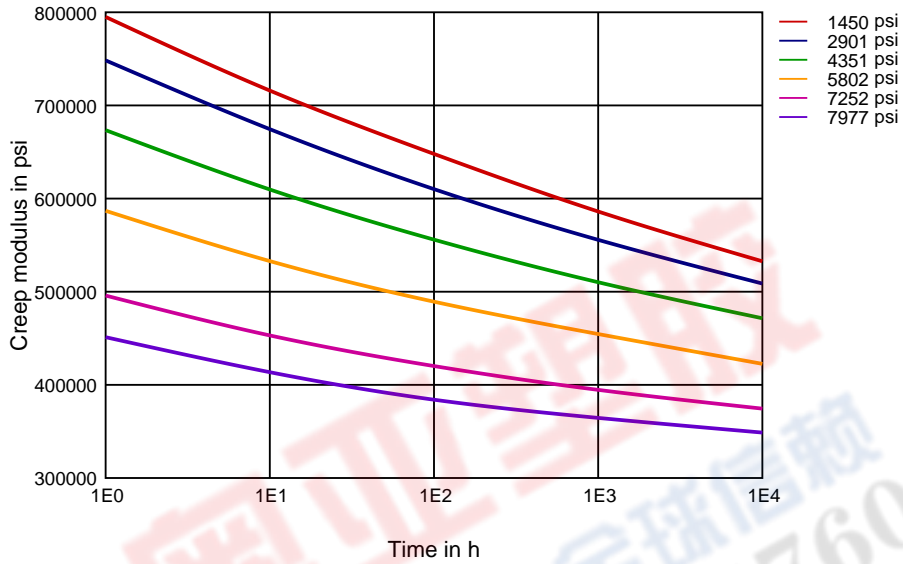
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Creep modulus-time 73 °F (cond.) (measured on Zytel® 73G30L NC010)



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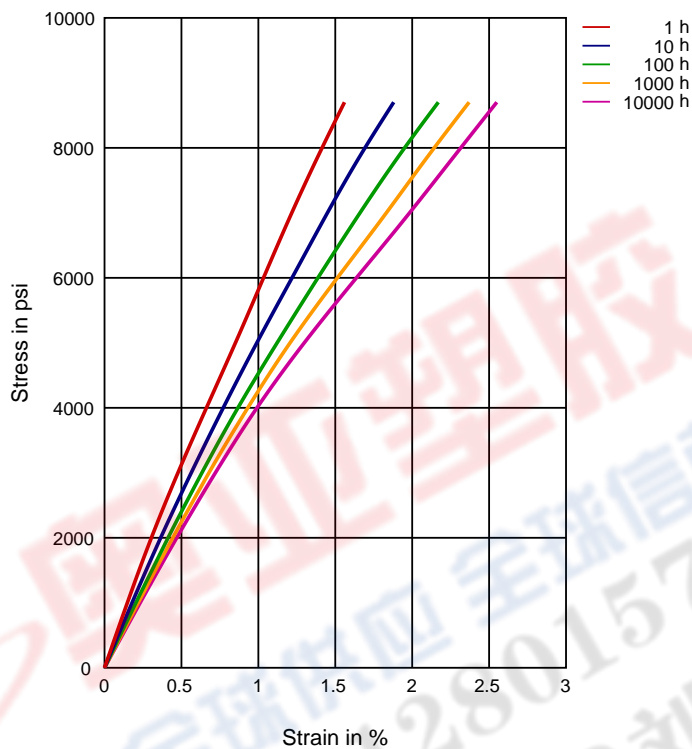
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (isochronous) 140°F(dry)(measured on Zytel® 73G30L NC010)



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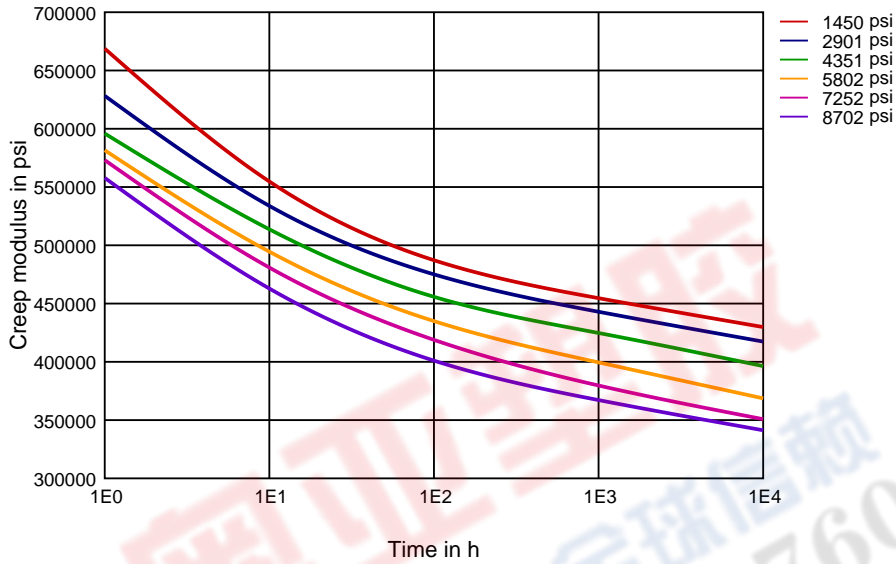
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Creep modulus-time 140°F(dry)(measured on Zytel® 73G30L NC010)



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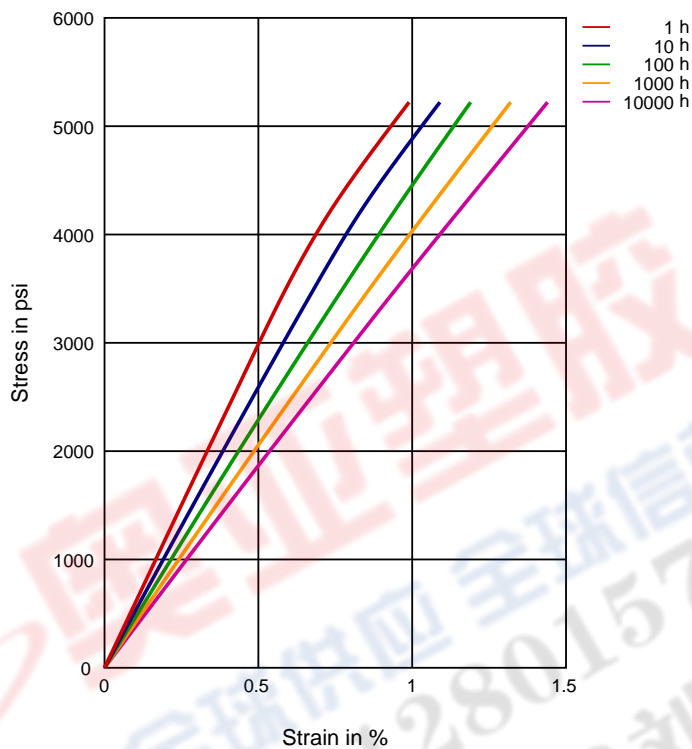
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (isochronous) 194° F(dry)(measured on Zytel® 73G30L NC010)



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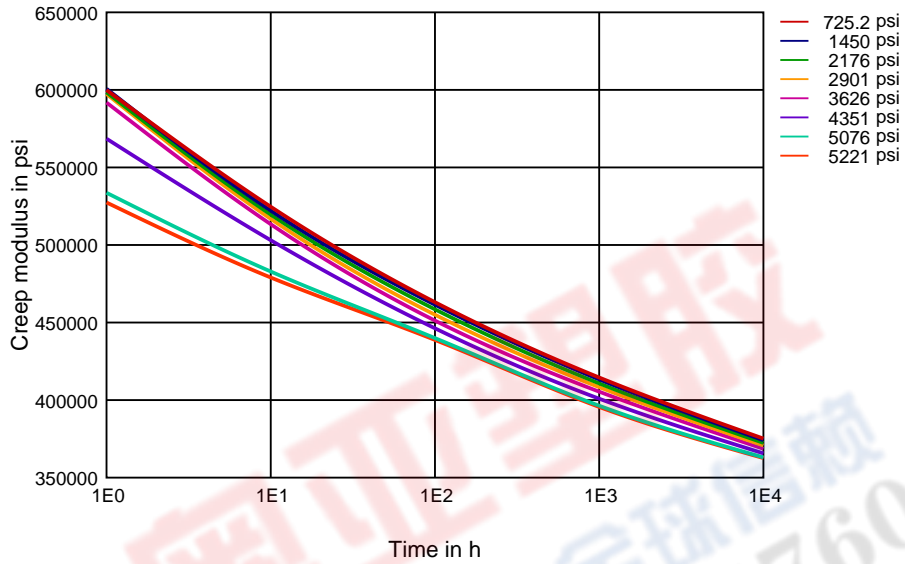
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Creep modulus-time 194°F(dry)(measured on Zytel® 73G30L NC010)



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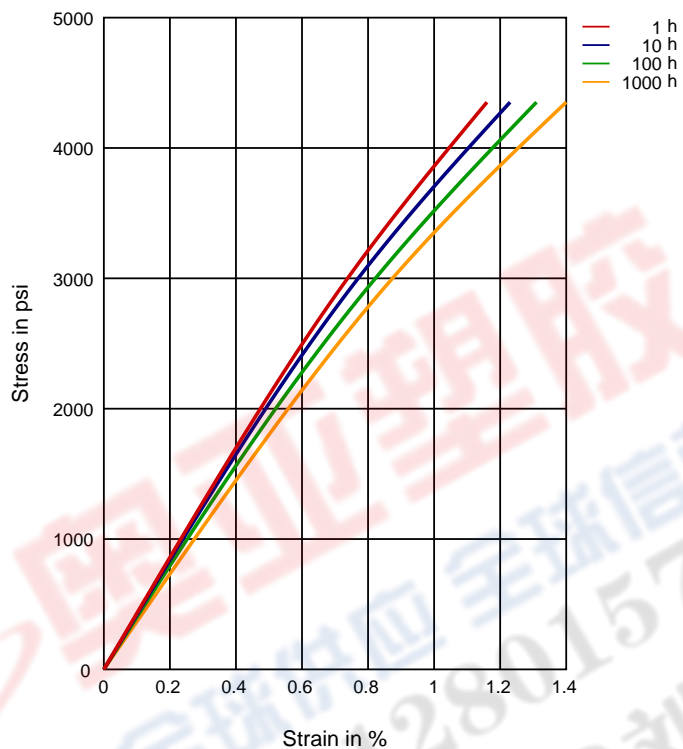
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (isochronous) 212°F (dry)



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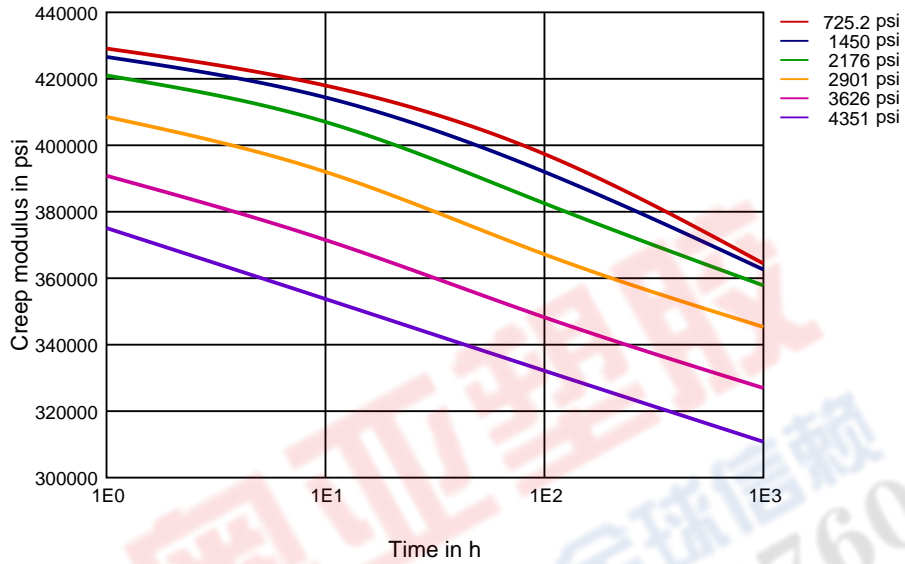




# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Creep modulus-time 212°F (dry)



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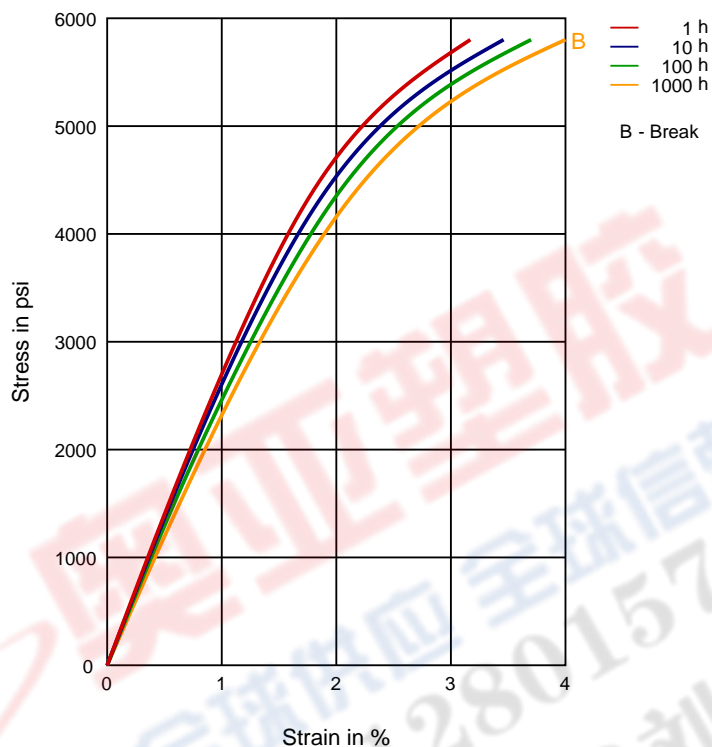
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Stress-strain (isochronous) 302°F(dry)



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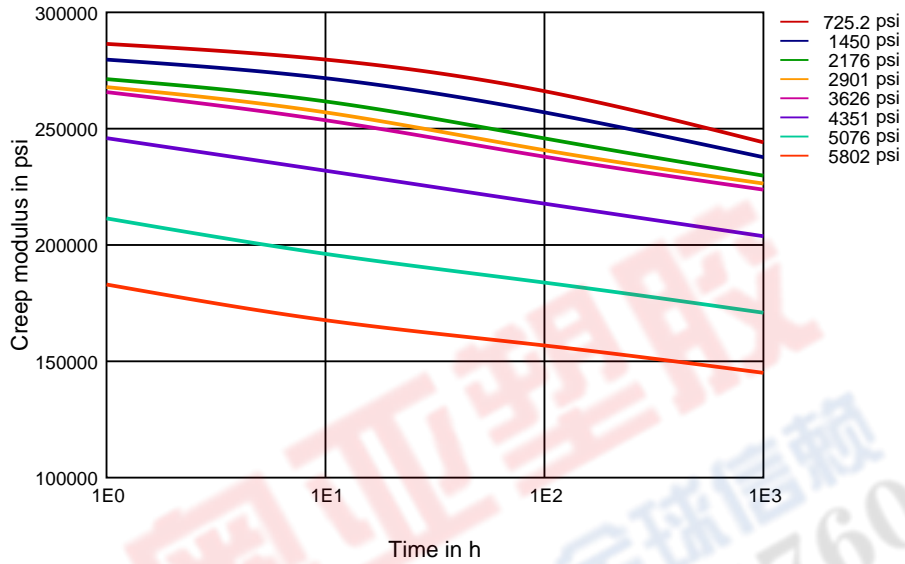
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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

Creep modulus-time 302°F(dry)



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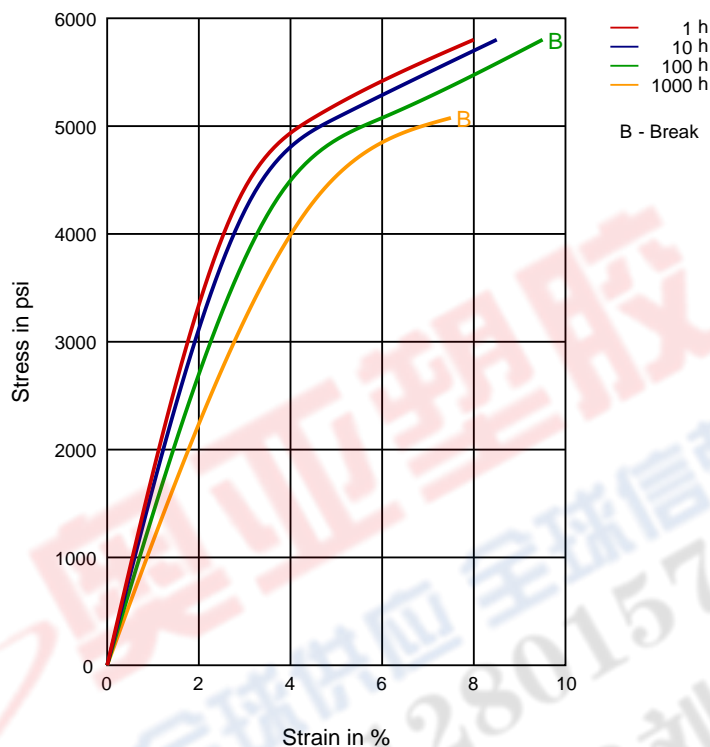
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## NYLON RESIN

Stress-strain (isochronous) 356° F(dry)



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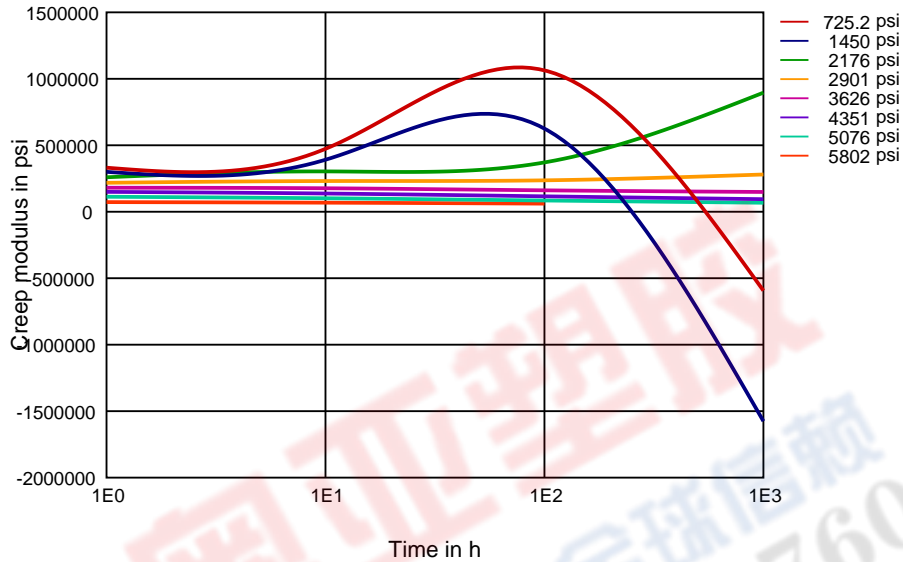
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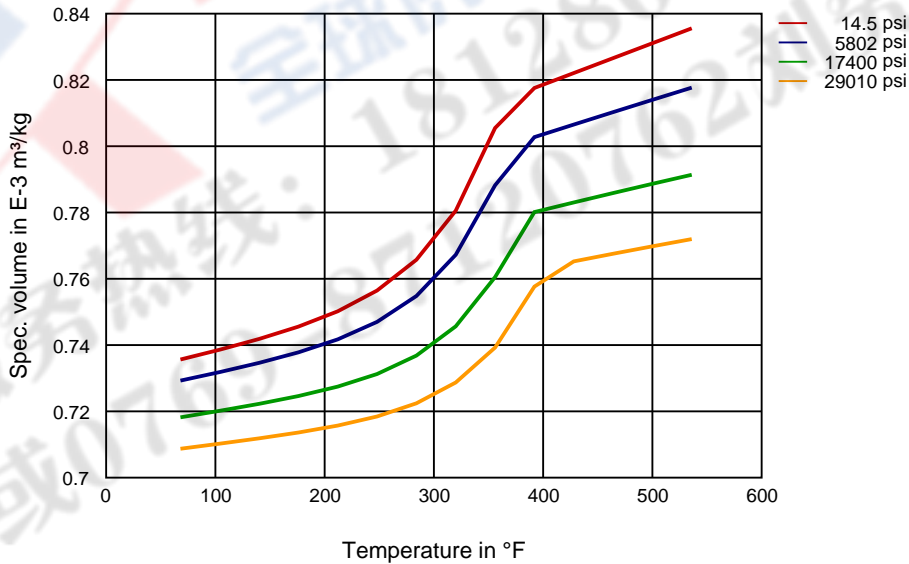
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## NYLON RESIN

Creep modulus-time 356 °F(dry)



Specific volume-temperature (pvT)



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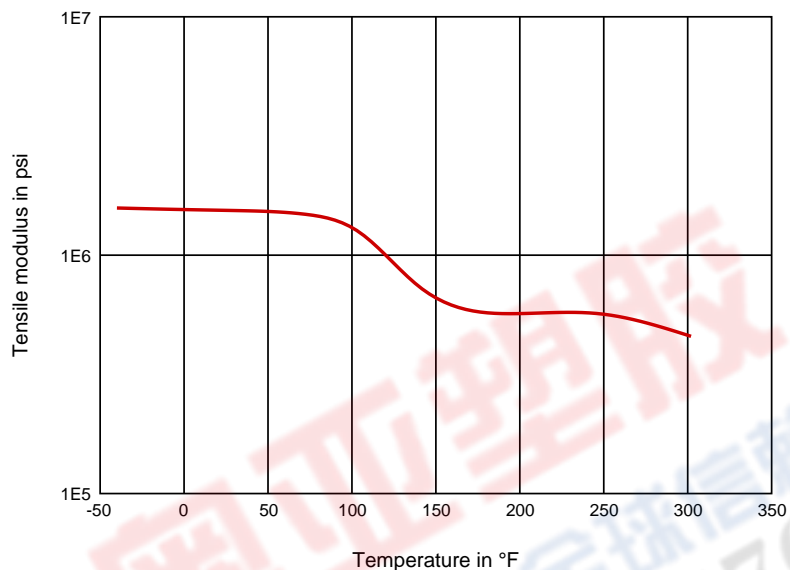
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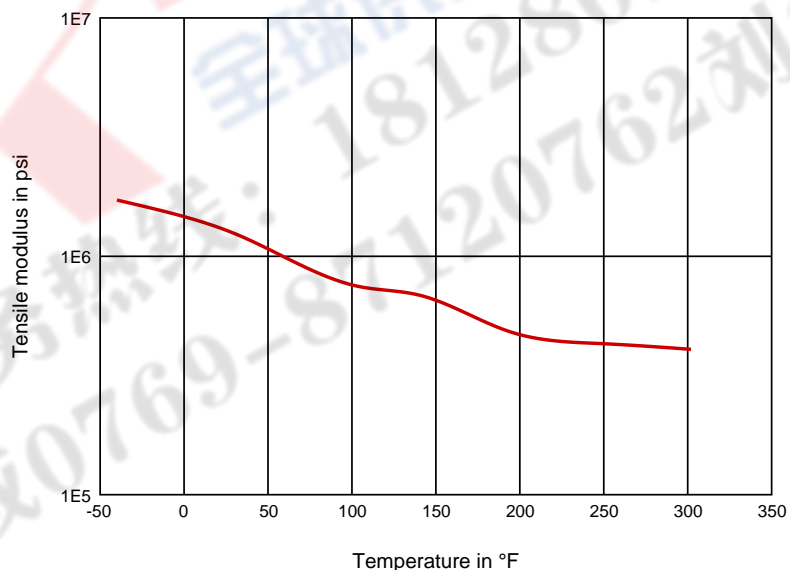
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## NYLON RESIN

Tensile modulus-temperature (dry)



Tensile modulus-temperature (cond.)



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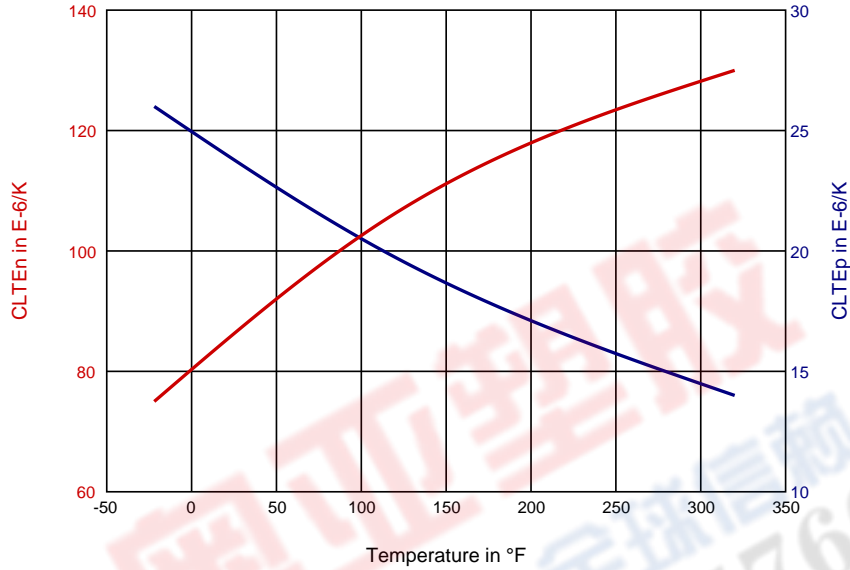
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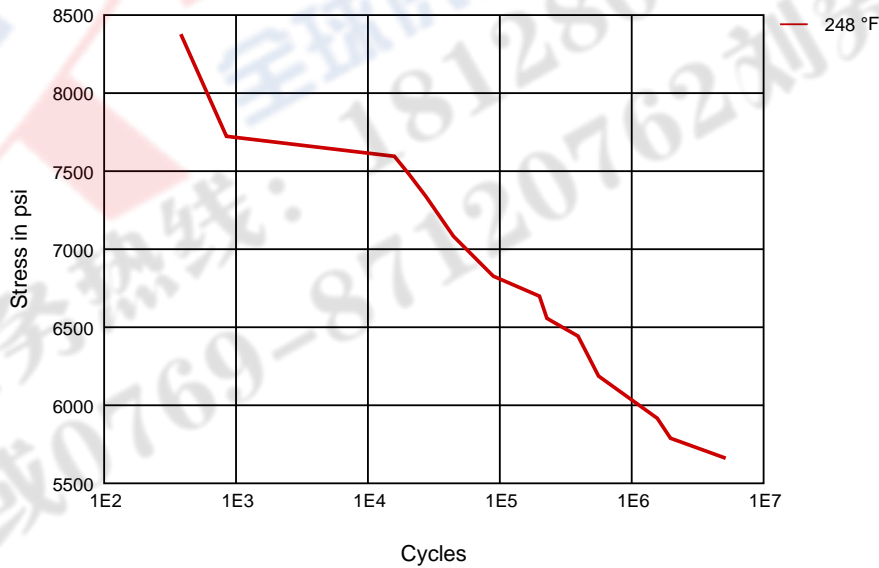
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## NYLON RESIN

Coeff. of linear thermal expansion, normal



Tensile Fatigue, 10Hz, R=0.1 in(dry)



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Page: 23 of 26

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## NYLON RESIN

### Chemical Media Resistance

#### Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✓ Citric Acid solution (10% by mass) (23°C)
- ✓ Lactic Acid (10% by mass) (23°C)
- ✗ Hydrochloric Acid (36% by mass) (23°C)
- ✗ Nitric Acid (40% by mass) (23°C)
- ✗ Sulfuric Acid (38% by mass) (23°C)
- ✗ Sulfuric Acid (5% by mass) (23°C)
- ✗ Chromic Acid solution (40% by mass) (23°C)

#### Bases

- ✗ Sodium Hydroxide solution (35% by mass) (23°C)
- ✓ Sodium Hydroxide solution (1% by mass) (23°C)
- ✓ Ammonium Hydroxide solution (10% by mass) (23°C)

#### Alcohols

- ✓ Isopropyl alcohol (23°C)
- ✓ Methanol (23°C)
- ✓ Ethanol (23°C)

#### Hydrocarbons

- ✓ n-Hexane (23°C)
- ✓ Toluene (23°C)
- ✓ iso-Octane (23°C)

#### Ketones

- ✓ Acetone (23°C)

#### Ethers

- ✓ Diethyl ether (23°C)

#### Mineral oils

- ✓ SAE 10W40 multigrade motor oil (23°C)
- ✓ SAE 10W40 multigrade motor oil (130°C)
- ✓ SAE 80/90 hypoid-gear oil (130°C)
- ✓ Insulating Oil (23°C)

#### Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5 (60°C)
- ✓ ISO 1817 Liquid 2 - M15E4 (60°C)
- ✗ ISO 1817 Liquid 3 - M3E7 (60°C)
- ✗ ISO 1817 Liquid 4 - M15 (60°C)
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

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# DuPont™ Zytel® 73G30HSL NC010

## NYLON RESIN

- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
- ✗ Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
- ✗ Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

### Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23°C)
- ✗ Sodium Hypochlorite solution (10% by mass) (23°C)
- ✓ Sodium Carbonate solution (20% by mass) (23°C)
- ✓ Sodium Carbonate solution (2% by mass) (23°C)
- ✗ Zinc Chloride solution (50% by mass) (23°C)

### Other

- ✓ Ethyl Acetate (23°C)
- ✗ Hydrogen peroxide (23°C)
- ✓ DOT No. 4 Brake fluid (130°C)
- ✓ DOT No. 4 Brake fluid (120°C)
- ✗ Ethylene Glycol (50% by mass) in water (108°C)
- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
- ✓ 50% Oleic acid + 50% Olive Oil (23°C)
- ✓ Water (23°C)
- ✗ Water (90°C)
- ✗ Phenol solution (5% by mass) (23°C)
- ✗ Coolant Glysantin G48, 1:1 in water (125°C)

### Symbols used:

- ✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

- ✗ not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Contact DuPont for Material Safety Data Sheet, general guides and/or additional information about ventilation, handling, purging, drying, etc. ISO Mechanical properties measured at 160 mil (Hytre® measured at 80 mil), IEC Electrical properties measured at 80 mil, all ASTM properties measured at 120 mil, and test temperatures are 73°F unless otherwise stated.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents. Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont customer representative and read Medical Caution H-50103-5.

Revised: 2016-11-07

Page: 25 of 26

To find out more, visit [DuPont Performance Polymers](#) or contact nearest DuPont location.

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## NYLON RESIN

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